

**METTLER** **TOLEDO**

**8442**

**Ethernet**  
**Scale / Printer**  
**Operator Manual**

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## **INTRODUCTION**

Your new 8442 unit is among the finest precision digital computing scales available. It is simple to use and requires minimum maintenance. These scales come from proud tradition that has made METTLER TOLEDO the worldwide symbol of the highest quality in precision weighing equipment.

Please read these instructions carefully. You will find operating the unit is very simple. In the unlikely event you should experience difficulties, contact your authorized METTLER TOLEDO SERVICE OFFICE listed in the yellow pages of your telephone directory.

Properly used and maintained, your new scale will provide years of accurate weighing with will protect your profits and your customers. Please handle your scale as you would any fine electronic equipment. Information regarding METTLER TOLEDO Technical Training may be obtained by writing to:

METTLER TOLEDO  
1900 Polaris Parkway  
Columbus, Ohio 43240  
(614) 438-4511

## **FCC Notice**

This device complies with Part 15 of the FCC Rules and the Radio Interference Requirements of the Canadian Department of Communications. Operation is subject to the following conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

**METTLER TOLEDO RESERVES THE RIGHT TO MAKE REFINEMENTS OR  
CHANGES WITHOUT NOTICE.**

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## PRECAUTIONS

READ this manual BEFORE operating or servicing this equipment.

FOLLOW these instructions carefully.



### **WARNING**

ONLY PERMIT QUALIFIED PERSONNEL TO SERVICE THIS EQUIPMENT. EXERCISE CARE WHEN MAKING CHECKS, TESTS AND ADJUSTMENTS THAT MUST BE MADE WITH POWER ON. FAILING TO OBSERVE THESE PRECAUTIONS CAN RESULT IN BODILY HARM.

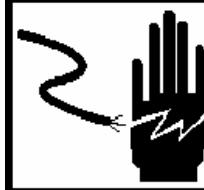
SAVE this manual for future reference.



### **WARNING**

FOR CONTINUED PROTECTION AGAINST SHOCK HAZARD CONNECT TO PROPERLY GROUNDED OUTLET ONLY. DO NOT REMOVE THE GROUND PRONG.

DO NOT allow untrained personnel to operate, clean, inspect, maintain, service, or tamper with this equipment.



### **WARNING**

DISCONNECT ALL POWER TO THIS UNIT BEFORE INSTALLING, SERVICING, CLEANING, OR REMOVING THE FUSE. FAILURE TO DO SO COULD RESULT IN BODILY HARM AND/OR PROPERTY DAMAGE.

ALWAYS DISCONNECT this equipment from the power source before cleaning or performing maintenance.

### **CAUTION**

BEFORE CONNECTING/DISCONNECTING ANY INTERNAL ELECTRONIC COMPONENTS OR INTERCONNECTING WIRING BETWEEN ELECTRONIC EQUIPMENT ALWAYS REMOVE POWER AND WAIT AT LEAST THIRTY (30) SECONDS BEFORE ANY CONNECTIONS OR DISCONNECTIONS ARE MADE. FAILURE TO OBSERVE THESE PRECAUTIONS COULD RESULT IN DAMAGE TO OR DESTRUCTION OF THE EQUIPMENT OR BODILY HARM.

CALL METTLER TOLEDO for parts, information, and service.

### **CAUTION**

OBSERVE PRECAUTIONS FOR HANDLING ELECTROSTATIC SENSITIVE DEVICES.



# CONTENTS

<b>1 Introduction.....</b>	<b>1-1</b>
<b>GENERAL DESCRIPTION .....</b>	<b>1-1</b>
<b>COMPONENT AND CONTROL LOCATIONS .....</b>	<b>1-2</b>
<b>DISPLAY .....</b>	<b>1-2</b>
<b>KEYBOARD .....</b>	<b>1-3</b>
<b>2 Installation.....</b>	<b>2-1</b>
<b>LEVELING .....</b>	<b>2-1</b>
<b>POWER ON.....</b>	<b>2-1</b>
<b>LABEL INSTALLATION .....</b>	<b>2-2</b>
<b>3 Unit Setup.....</b>	<b>3-1</b>
<b>SETUP MODE MENU NAVIGATION.....</b>	<b>3-1</b>
<b>Navigating within the Setup Menu .....</b>	<b>3-1</b>
<b>Setup Mode Menu .....</b>	<b>3-1</b>
<b>SET TIME AND DATE .....</b>	<b>3-3</b>
<b>PLU PRESET.....</b>	<b>3-4</b>
<b>Layer 1 and 2 Selection.....</b>	<b>3-4</b>
<b>Programming Preset Key .....</b>	<b>3-4</b>
<b>MARQUEE .....</b>	<b>3-5</b>
<b>Setting Message .....</b>	<b>3-5</b>
<b>LABEL FORMAT .....</b>	<b>3-6</b>
<b>Default Label Format .....</b>	<b>3-6</b>
<b>BARCODE.....</b>	<b>3-7</b>
<b>ENABLE MODIFY FUNCTIONS .....</b>	<b>3-8</b>
<b>VERIFY LABELS .....</b>	<b>3-9</b>
<b>PROGRAMMING PASSWORDS .....</b>	<b>3-10</b>
<b>4 Operating the Scale .....</b>	<b>4-1</b>
<b>BASIC FUNCTIONS .....</b>	<b>4-1</b>
<b>Zero Scale .....</b>	<b>4-1</b>
<b>Label Feed .....</b>	<b>4-1</b>
<b>Calling PLU's and Printing .....</b>	<b>4-2</b>
<b>Tare .....</b>	<b>4-4</b>
<b>MANUAL OVERRIDE FUNCTIONS .....</b>	<b>4-5</b>
<b>Tare Override .....</b>	<b>4-5</b>

<b>Price Override</b> .....	4-7
<b>Extra Text/Label Number</b> .....	4-8
<b>Net Weight/Count Override</b> .....	4-9
<b>Shelf Life/Use By Override</b> .....	4-10
<b>5 Database Setup</b> .....	<b>5-1</b>
<b>GENERAL DESCRIPTION</b> .....	<b>5-1</b>
<b>Memory Maximum Capacities</b> .....	5-1
<b>Database Functions</b> .....	5-1
<b>DATABASE EDIT</b> .....	<b>5-2</b>
<b>PLU</b> .....	5-2
<b>Extra Text</b> .....	5-6
<b>Special Message</b> .....	5-7
<b>PLU QUICK CHANGE</b> .....	5-8
<b>6 Maintenance</b> .....	<b>6-1</b>
<b>EXTERNAL CLEANING</b> .....	6-1
<b>CLEANING PRINthead</b> .....	6-2
<b>7 Label Formats</b> .....	<b>7-1</b>
<b>DEFAULT LABEL FORMATS</b> .....	7-1
<b>8 Error Messages</b> .....	<b>8-1</b>
<b>WARNING MESSAGE</b> .....	8-1



# 1 Introduction

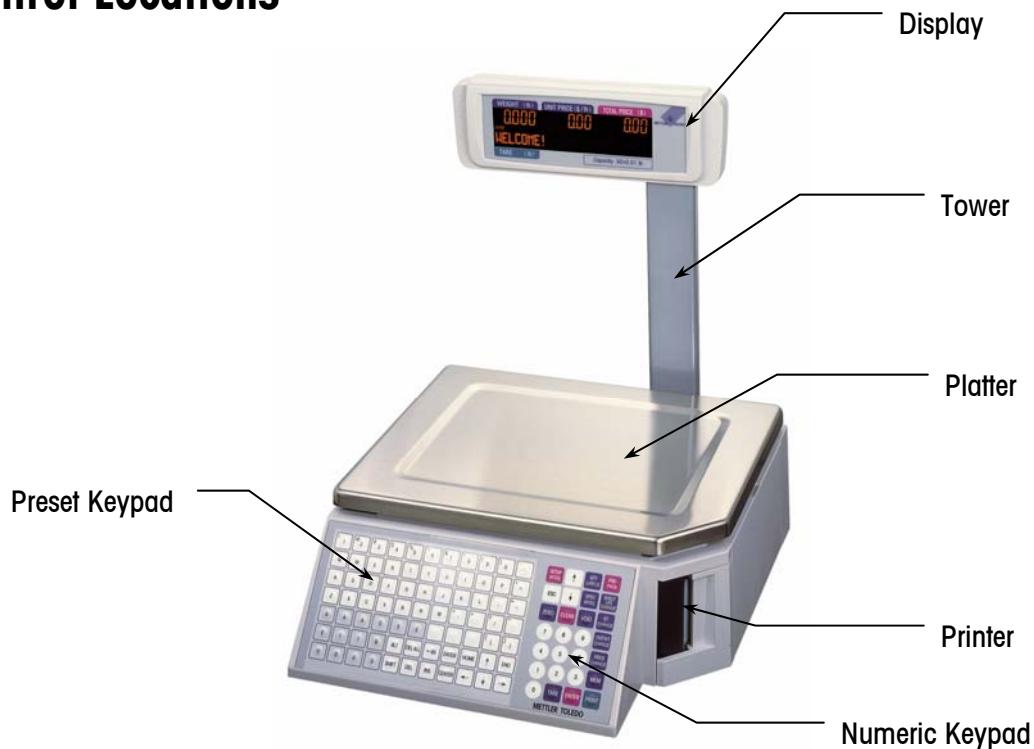
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## General Description

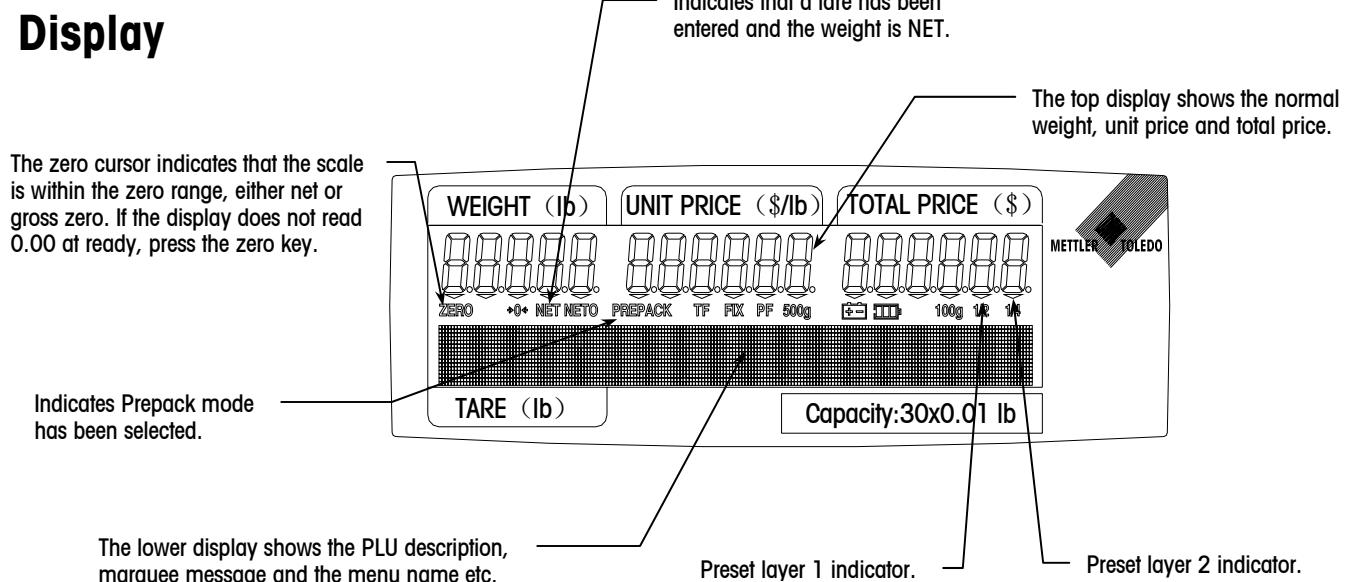
This manual covers the operating instructions for the model 8442-1611. The METTLER TOLEDO 8442 is a digital computing scale with an integrated thermal label printer. The 8442 is an Ethernet scale, which has a database containing PLU's, Extra Text and etc. A PC program (SPCT) is available to download or upload the database from the PC. The PLU memory can handle up to 5060 items.



## Component and Control Locations



## Display



The zero cursor indicates that the scale is within the zero range, either net or gross zero. If the display does not read 0.00 at ready, press the zero key.

Indicates Prepack mode has been selected.

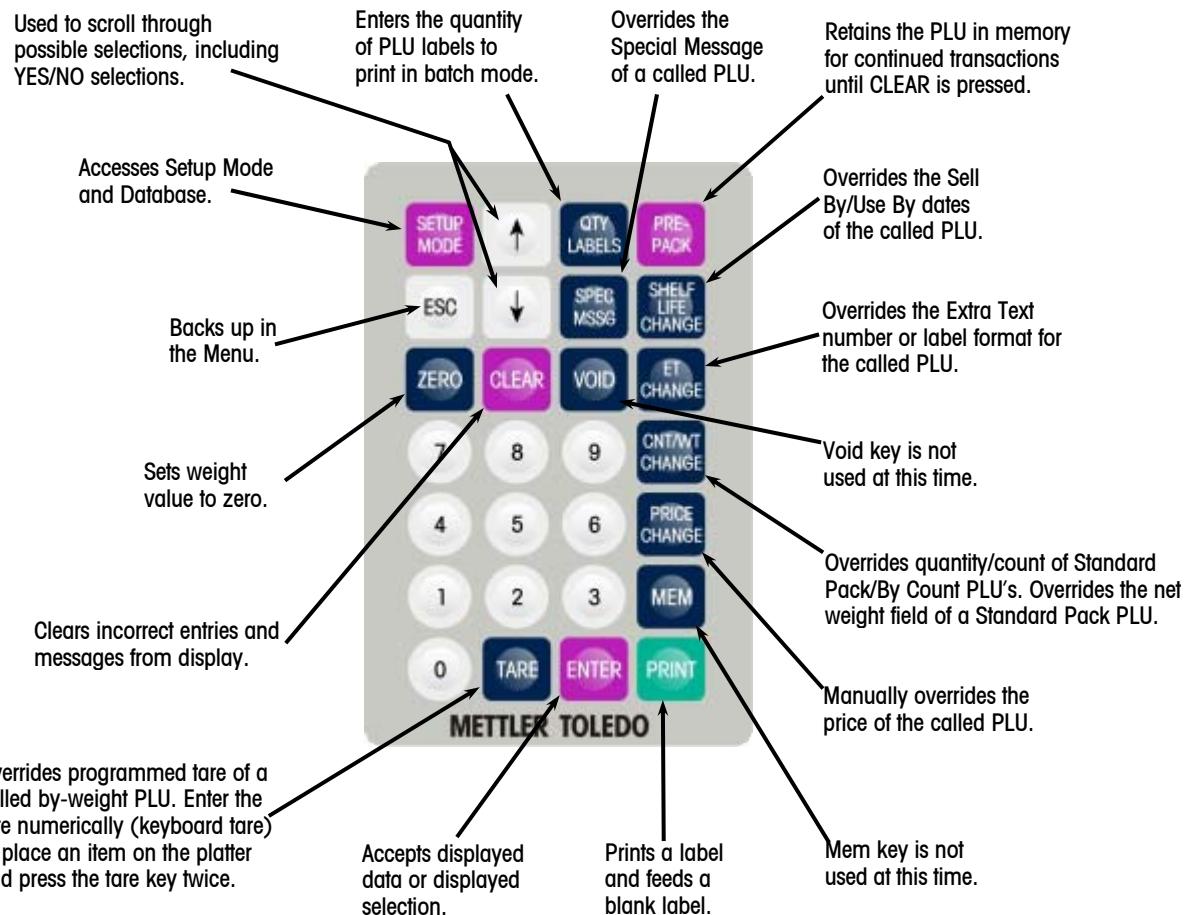
The lower display shows the PLU description, marquee message and the menu name etc.

Preset layer 1 indicator.

Preset layer 2 indicator.

## Keyboard

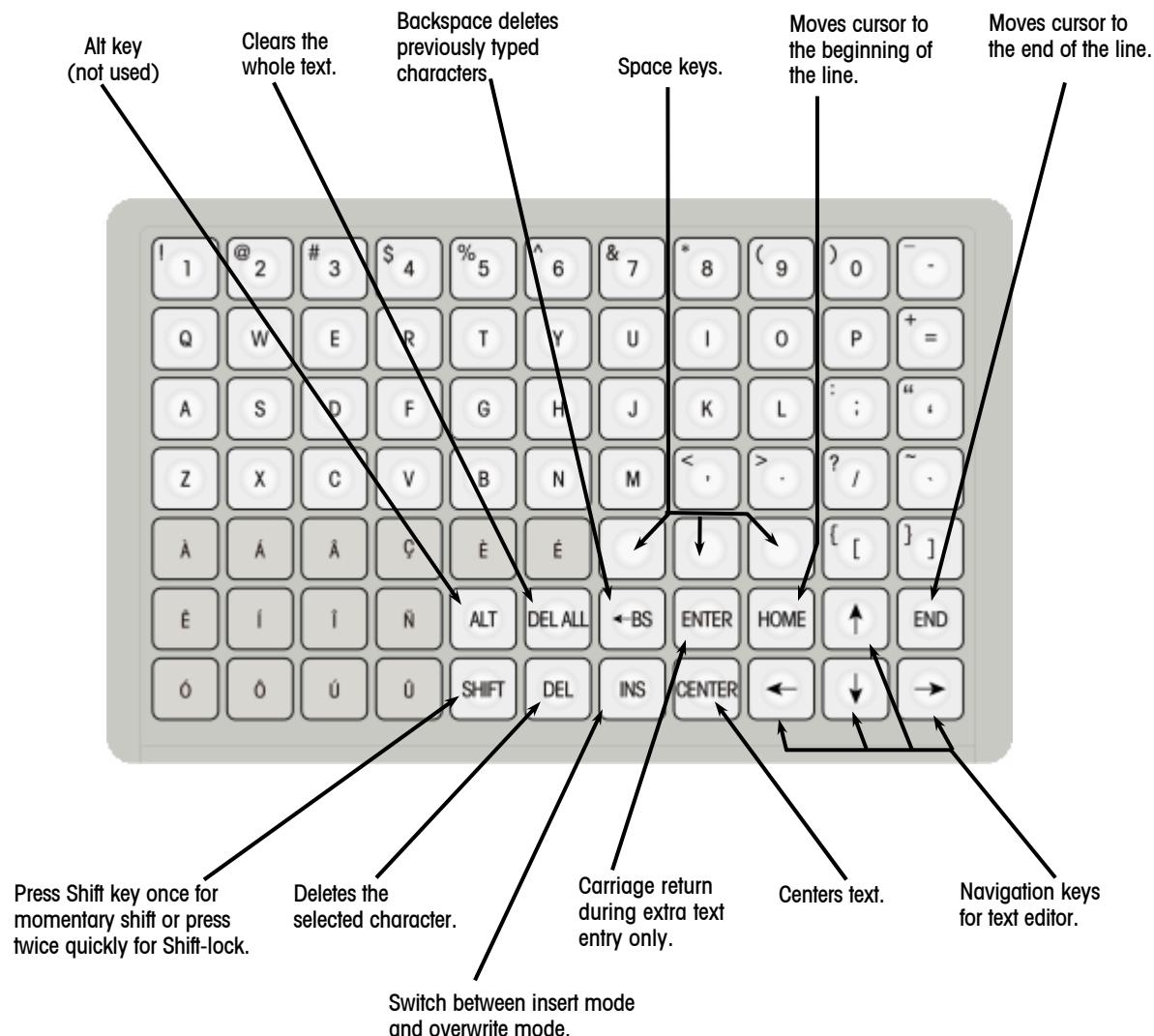
The keyboard consists of a membrane switch pad with an overlay that has raised domes over the switch positions to provide tactile feedback and an audible tone. The 28 keys on the right keypad are used for entering basic scale functions.



The 77 keys on the left keypad can be programmed as direct access keys (Presets). There are two levels to the preset keys for a total of 154 PLU Presets. The Preset keys should be configured first before being used. Please refer to section 3 'PLU Preset' for programming the Preset keys.

To recall a PLU simply select the proper level and press the desired preset.

The following function keys (located under the Preset insert) can be used as word processing keys while entering the PLU description, store address, Extra Text and etc.

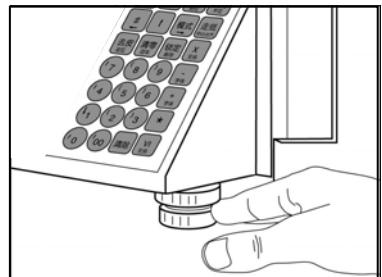


## 2 Installation

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### Leveling

Adjust the four feet until the bubble, located under the scale platter, is in the center of the bubble level. Then adjust the foot locks until the feet are secure.



Bubble Level



Correct

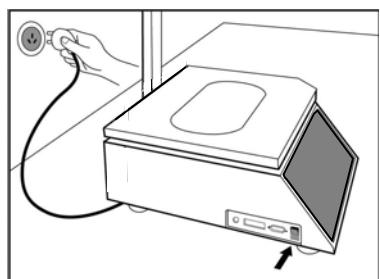


Incorrect

### Power On

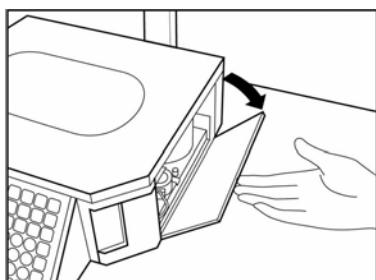
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Note: If unit has been stored or transported in below freezing temperatures, allow the unit to warm up to room temperature **before** turning on AC power.

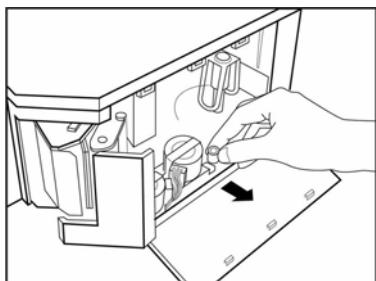


Remove the power cord from the package box. Install the power cord in the receptacle on the bottom of the scale. Connect the power cord to AC power. Set the power switch to the ON position. Allow at least 30 minutes warm-up time before initial calibration.

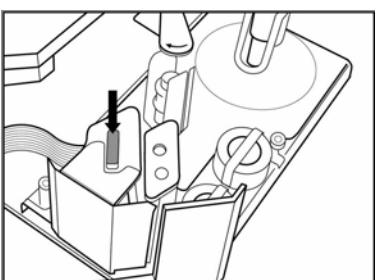
## Label Installation



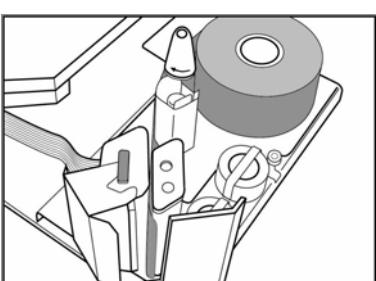
Open the plastic door on the right side of the scale.



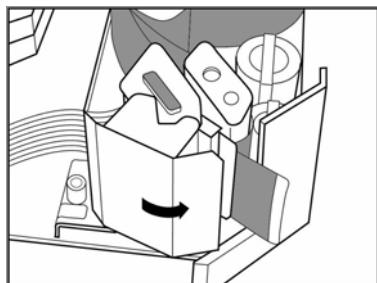
Slide out the printer.



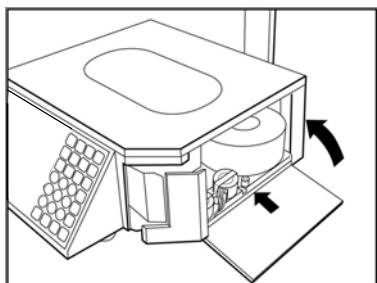
Press the trigger to open the printer head.



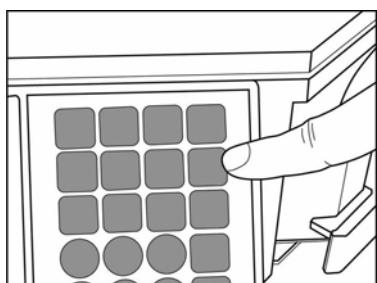
Install the labels according to the instruction legend on the printer frame. Secure the liner on the take-up spool by spinning the spool clockwise.



Close the printer head gently, until it clicks.



Slide the printer into the scale. Close the plastic door.



Press the PRINT key to bring the label into the start position.

Note: Please refer to section 3 'Label Format' to set the proper label format.

FOR YOUR NOTES

# 3 Unit Setup

## Setup Mode Menu Navigation

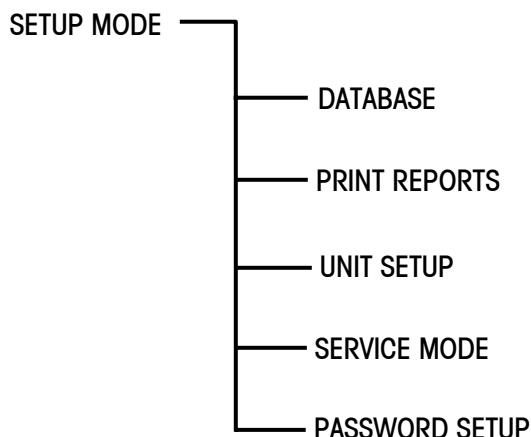
### Navigating within the Setup Menu

- 【ENTER】 Selects displayed item and moves to sub menu level, accepts the variable in the list.
- 【ESC】 Backs up one menu level and does not accept change.
- 【↑】 Moves Up to next menu item, will wrap around from the last entry to the first.
- 【↓】 Moves Down to next menu item, will wrap around to end from the first entry.

Note: The scale is waiting for data input when the display shows a question mark '?' after the menu prompt.

### Setup Mode Menu

To enter setup mode, press the SETUP MODE key. Press the ESC key to return to the first option in the current menu. Press ESC key again to return to the previous menu. To exit out of SETUP mode, press ESC until the display shows normal weigh state.



<u>Database</u>	<u>Print Reports</u>	<u>Unit Setup</u>	<u>Service Mode</u>	<u>Password Setup</u>
Quick PLU Change	Verify Labels	PLU Presets	Initialize Database	Change Password: Database
Quick Price Change		Assign Presets	Calibration	Change Password: Unit
Quick Tare Change		Delete All Presets	Calibrate	Change Password: Service
Quick Shelf Life Change		Default Label Format	View Expanded Weight	
Quick Use By Change		Service By-Weight	Reset RAM	
Quick ET Number		Service By-Count	Label Printer Setup	
Quick Label Number		Service Std Pack	Resistance	
Quick Message Number		Service Gen Merch	Print Speed	
Database: PLU		Prepack By-Weight	Printer Dot Density	
Edit PLU		Host	Label Delivery	
Copy PLU		Host Type	Label Backup	
Database: ET		Host Baud Rate	Eject Length	
Edit Extra Text		Host Data Bits	Label Takup Sensor	
Copy Extra Text		Host Parity	Printer Test	
Database: Spec Message		Host Stopbits	Label Gap Test	
Edit Special Message		Host Timeout MS	Function Tests	
Copy Special Message		Network	Display Test	
Database: Delete		IP Address	Printer Test	
Delete A PLU		Subnet	Keyboard Test	
Delete A ET		Gateway	Contrast Adjust	
Delete A Special Message		MAC	Beeper	
Delete ALL PLU		Idle Time		
Delete ALL ET		Store Information		
Delete ALL Special Message		Marquee		
		Bar Code Settings	PLU Setting	
		Bar Code Number	Default Mode	
		Bar Type	Print After Motion	
		Define Bar Code Digits	Set Time Date	
			Set Date	
			Set Time	
			Year Format	
			Time Format	
			Date Separator	
			Assign Group Name	
			Enable Function Keys	
			Enable Prepack Key	
			Enable Void Key	
			Enable Price Key	
			Enable Tare Key	
			Enable ET Key	
			Enable CNT/WT Key	
			Enable Shelf Key	
			Enable Spec MSG Key	
			Enable Use By Key	
			Enable Label Key	

## Set Time and Date

Press the SETUP MODE key to enter setup mode. Now the display displays "DATABASE". Use the UP and DOWN arrow keys to toggle between selections. Press ENTER to confirm your selections. When finished press the ESC key to exit.

0.00	0.00	0.00
READY	01/17/2004	15:30

【SETUP MODE】

DATABASE

【↓】【↓】

UNIT SETUP

【ENTER】

PLU PRESETS

【↑】【↑】【↑】

SET TIME DATE

【ENTER】

SET DATE: 01/17/2004

【ENTER】

YEAR?: 4

Input the correct YEAR (last 2 digits),  
MONTH, and DAY and confirm each with 【ENTER】

SET DATE: 01/18/2004

【↓】

SET TIME: 15:30:25

【ENTER】

HOUR?: 15

Input the correct HOUR, MINUTE, and  
SECOND and confirm each with 【ENTER】

SET TIME: 16:35:25

【↓】

YEAR FORMAT: YYYY

Press 【ENTER】 and select between  
YY or YYYY. Confirm with 【ENTER】【↓】

TIME FORMAT: 12

Press 【ENTER】 and select between  
12 or 24. Confirm with 【ENTER】【↓】

DATE SEPARATOR: /

Press 【ENTER】 and select between  
/ or -. Confirm with 【ENTER】  
Press 【ESC】【ESC】【ESC】 to exit.

0.00	0.00	0.00
READY	01/18/2004	16:35

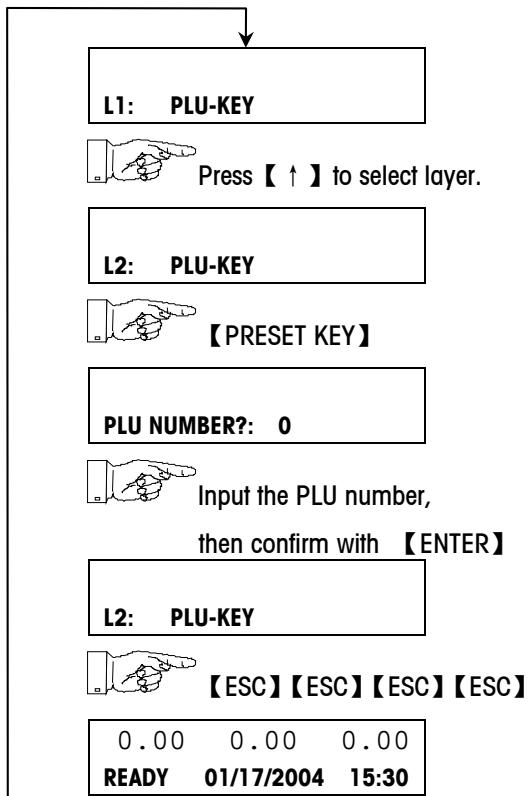
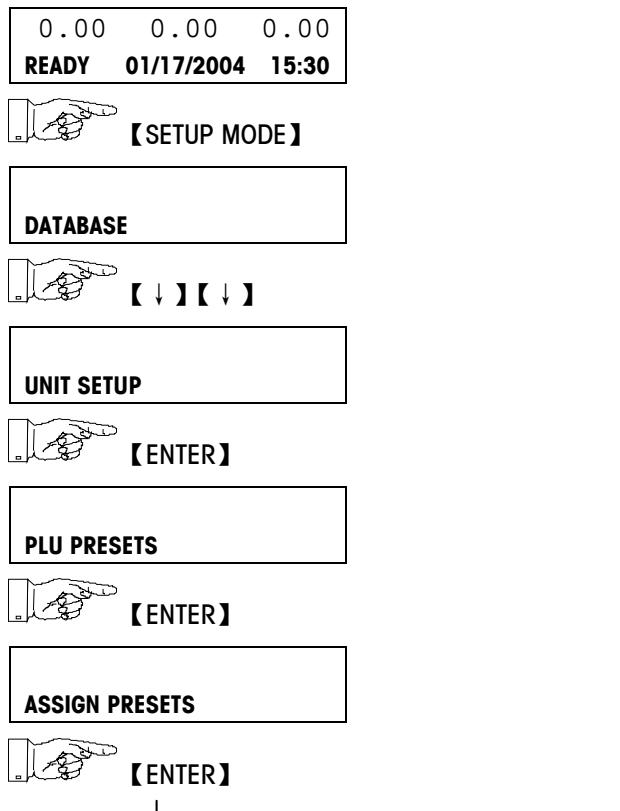
## PLU Preset

### Layer 1 and 2 Selection

The 8442 has 2 layers of preset keys doubling the number of available presets. During normal operation you can switch between Layer 1 and Layer 2 by pressing the UP [↑] arrow key. The prompt "READY1" during normal operation indicates that preset layer 1 has been selected. The prompt "READY2" indicates that preset layer 2 has been selected.

### Programming Preset Key

Follow the instructions below for programming the preset keys.



## Marquee

A marquee is a scrolling message that can be displayed on the customer display after the scale has been idle for 5 seconds.

### Setting Message

After toggling to MARQUEE, press the ENTER. Input the marquee and confirm with ENTER key.

0.00    0.00    0.00
READY    01/17/2004    15:30
【SETUP MODE】
DATABASE
【↓】【↓】
UNIT SETUP
【ENTER】
PLU PRESETS
【↓】【↓】【↓】【↓】【↓】
MARQUEE
【ENTER】
L-001    C-01
Type the desired Marquee, then confirm with 【ENTER】
MARQUEE
【ESC】【ESC】
0.00    0.00    0.00
READY    01/17/2004    15:30

## Label Format

### Default Label Format

The scale will use one of the default label formats if label format number zero '0' is selected in the PLU. Custom label formats are 1-20 and standard label formats are 21-49.

0.00 0.00 0.00
READY 01/17/2004 15:30
【SETUP MODE】
DATABASE
【↓】【↓】
UNIT SETUP
【ENTER】
PLU PRESETS
【↓】
DEFAULT LABEL FORMAT
【ENTER】
SERVICE BY-WEIGHT
Press 【↓】 to toggle between SERVICE BY-WEIGHT, SERVICE BY-COUNT, SERVICE STD PACK, SERVICE GEN MERCH, and PREPACK BY-WEIGHT, then confirm with 【ENTER】
LABEL NUMBER: 1
【ENTER】
LABEL NUMBER? 1
Input new label number, then confirm with 【ENTER】

LABEL NUMBER: 20
【↓】
PACK DATE: MM/DD/YYYY
【ENTER】
PACK DATE?: MM/DD/YYYY
Press 【↓】 to select between MM/DD/YYYY, DD/MM/YYYY, DD/MMM/YYYY and nopackage. Then confirm with 【ENTER】
PACK DATE: MM/DD/YYYY
【↓】
Repeat the last 3 steps for Sell-By and Use-By date. Press 【ESC】 at any time to save changes.
SAVE CHANGES? YES
Press 【↓】 to select between Yes and No, then confirm with 【ENTER】
SERVICE BY-WEIGHT
【ESC】【ESC】【ESC】
0.00 0.00 0.00
READY 01/17/2004 15:30

## Barcode

There are 8 configurable barcodes available. Number 1 is the barcode used for default label formats. 2-8 can be used in custom label formats.

0.00    0.00    0.00
READY    01/17/2004    15:30
<b>【SETUP MODE】</b>
<b>DATABASE</b>
<b>【↓】【↓】</b>
<b>UNIT SETUP</b>
<b>【ENTER】</b>
<b>PLU PRESETS</b>
<b>【↑】【↑】【↑】【↑】【↑】</b>
<b>BARCODE SETTINGS</b>
<b>【ENTER】</b>
<b>BARCODE NUMBER:</b> 1
Press <b>【↓】</b> to select barcode number (1-8) to edit.
<b>BARCODE NUMBER:</b> 5
<b>【ENTER】</b>
<b>BAR TYPE:</b> EAN
<b>【ENTER】</b>
<b>BAR TYPE?:</b> EAN
Press <b>【↓】</b> to select barcode type between EAN and UPC A. Then confirm with <b>【ENTER】</b> .

<b>BAR TYPE:</b> <b>UPC A</b>
<b>【↓】</b>
<b>DEFINE BAR CODE DIGITS</b>
Press <b>【ENTER】</b> , then input the variables for each digit of the barcode type using the key below. Then confirm with <b>【ENTER】</b> .
<b>BAR CODE DIGITS</b>
<b>【ESC】【ESC】【ESC】【ESC】</b>
0.00    0.00    0.00
READY    01/17/2004    15:30

### Key:

N = Item Number  
 C = Price Check Digit  
 \$ = Total Price  
 # = Weight  
 X = Symbol Check Digit

### Examples:

ONNNNNNNNNNNX (UPC, Ten digit Item Number)  
 2NNNNNC\$\$\$\$X (UPC, 5-D Item/Price Check Digit/4-D Price)  
 2NNNNN0\$\$\$\$X (UPC, 5-D Item/Zero Fixed/4-D Price)  
 2NNNNNNNN\$\$X (UPC, 6-D Item/No Price Check/4-D Price)  
 2NNNNNNSSSSX (UPC, 5-D Item/No Price Check/5-D Price)  
 2NNNNNN#####X (UPC, 5-D Item/Wgt Check Digit/4-D Wgt)  
 2NNNNNNO#####X (UPC, 5-D Item/Zero Fixed/4-D Wgt)  
 2NNNNNNNN####X (UPC, 6-D Item/No Price Check/4-D Wgt)  
 2NNNNNNNN####X (UPC, 5-D Item/No Price Check/5-D Wgt)  
 21NNNNNN\$\$\$\$X (EAN, 6-D Item/4-D Price)  
 21NNNNN\$\$\$\$\$X (EAN, 5-D Item/5-D Price)  
 21NNNNSSSSSX (EAN, 4-D Item/6-D Price)  
 21NNNNNC\$\$\$\$X (EAN, 5-D Item/Price Check Digit/4-D Price)  
 21NNNNC\$\$\$\$SX (EAN, 4-D Item/Price Check Digit/5-D Price)  
 21NNNNNN#####X (EAN, 5-D Item/5-D Wgt)  
 21NNNNNC#####X (EAN, 4-D Item/Wgt Check Digit/5-D Wgt)

## Enable Modify Functions

Disabling these functions here makes them unavailable during normal operation.

<p>0.00 0.00 0.00 READY 01/17/2004 15:30</p> <p> 【SETUP MODE】</p> <p> DATABASE</p> <p> 【↓】【↓】</p> <p> UNIT SETUP</p> <p> 【ENTER】</p> <p> PLU PRESETS</p> <p> Press 【↑】</p> <p> ENABLE FUNCTION KEYS</p> <p> 【ENTER】</p> <p> ENABLE PREPACK KEY: YES</p> <p> 【ENTER】</p> <p> ENABLE PREPACK KEY? YES</p> <p> Press 【↓】 to select YES or NO, then confirm with 【ENTER】.</p> <p> ENABLE PREPACK KEY: NO</p> <p> Press 【↓】 to select another function then repeat previous two steps. When finished press 【ESC】【ESC】.</p> <p>0.00 0.00 0.00 READY 01/17/2004 15:30</p>	<p>ENABLE FUNCTION KEYS</p> <ul style="list-style-type: none"><li>— ENABLE PREPACK KEY</li><li>— ENABLE VOID KEY</li><li>— ENABLE PRICE KEY</li><li>— ENABLE TARE KEY</li><li>— ENABLE ET KEY</li><li>— ENABLE CT/WT KEY</li><li>— ENABLE SHELF KEY</li><li>— ENABLE SPEC MSG KEY</li><li>— ENABLE USE BY KEY</li><li>— ENABLE LABEL KEY</li></ul>
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## Verify Labels

A record of the PLU files can be printed by the scale using this method.

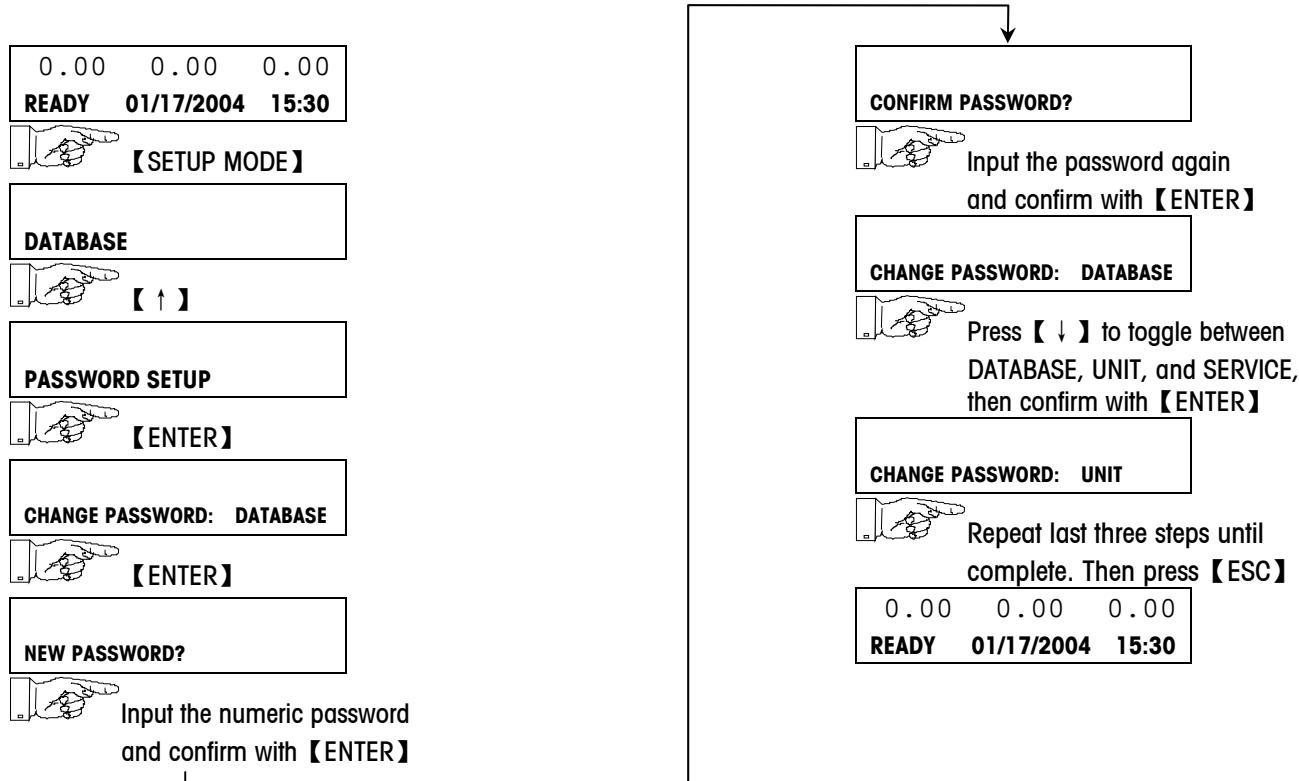
0.00 0.00 0.00
READY 01/17/2004 15:30
<b>【SETUP MODE】</b>
<b>DATABASE</b>
<b>【↓】</b>
<b>PRINT REPORTS</b>
<b>【ENTER】</b>
<b>VERIFY LABELS</b>
<b>【ENTER】</b>
<b>FIRST PLU? 0</b>
Select first PLU to start printing, then confirm with <b>【ENTER】</b>

↓

<b>LAST PLU?</b> 99
Select last PLU to print, then confirm with <b>【ENTER】</b>
<b>START VERIFY?</b> YES
Press <b>【↓】</b> to select YES or NO, then confirm with <b>【ENTER】</b> .
<b>take label off</b>
Remove labels until printer is done printing.
<b>PRINT REPORTS</b>
<b>【ESC】</b>
0.00 0.00 0.00
READY 01/17/2004 15:30

## Programming Passwords

Use the following procedure to program the DATABASE, UNIT, and SERVICE passwords.  
The default for each of these passwords is ZERO (0) for no password enabled.



# 4 Operating the Scale

---

## Basic Functions

---

### Zero Scale

This scale is equipped with automatic zeroing software which compensates for small changes in weight. This software will not activate when a package tare has been taken. After cleaning the debris from the platter with the scale on, the display can read :

- a negative value
- " \_ \_ \_ \_ " segments can be lit,
- or the weight display will be blank.

Solution : Press the ZERO key

If the message appears again or the weight change is too much, turn the scale off and back on again with the main power switch.

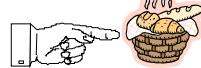
---

### Label Feed

Pressing the PRINT key in READY mode will initiate a label feed. This will help the scale adjust the label position after new labels have been installed.

## Calling PLU's and Printing

Call By Weight PLU's  
in Service Mode

DISPLAY & OPERATON		
0.00	0.00	0.00
READY	01/17/2004	15:30
		
0.87	0.00	0.00
READY	01/17/2004	15:30
		
0.87	0.00	0.00
PLU?	1234	
		
0.87	11.99	10.34
BEEF STEAK	1234	
		

### DESCRIPTION

Place the item to be weighed on the platter.

Enter the PLU number on the keyboard.

Press the **ENTER** key to retrieve the PLU record.

Press the **PRINT** key. By pressing this key, a label will be printed.

Call a By Weight PLU  
in Prepack Mode

DISPLAY & OPERATON		
0.00	0.00	0.00
READY	01/17/2004	15:30
		
0.00	0.00	0.00
READY	01/17/2004	15:30
		
0.00	0.00	0.00
PLU?	1234	
		
0.00	11.99	0.00
BEEF STEAK	1234	
		
0.87	11.99	10.34
BEEF STEAK	1234	

### DESCRIPTION

Press the **PREPACK MODE** key. The prepack indicator will be lit.

Enter the PLU number on the keyboard.

Press the **ENTER** key to retrieve the PLU record.

Place the item to be weighed on the platter.

A label will be printed automatically as the weight settles on the platter.

## Call By Count PLU's

<u>DISPLAY &amp; OPERATON</u>		
0.00	0.00	0.00
READY 01/17/2004 15:30		
	⑤ ⑥ ⑦	
0.00	0.00	0.00
PLU? 567		
	ENTER	
5PCS	5.55	5.55
CUCUMBERS 567		
	CNT/WT CHANGE	
5PCS	5.55	5.55
COUNT NUMBER(PCS)? 5		
	① ②	ENTER
10PCS	5.55	11.10
CUCUMBERS 567		
	PRINT	

Enter the PLU number on the keyboard.

Press the **ENTER** key to retrieve the PLU record.

Press the **CNT/WT CHANGE** key to enter a different count.

Enter the quantity and press **ENTER**.

Press the **PRINT** key. By pressing this key, a label will be printed.

## Batch Printing

<u>DISPLAY &amp; OPERATON</u>		
0.00	0.00	0.00
READY 01/17/2004 15:30		
	⑤ ⑥ ⑦	
0.00	0.00	0.00
PLU? 567		
	ENTER	
5PCS	5.55	5.55
CUCUMBERS 567		
	CNT/WT CHANGE	
5PCS	5.55	5.55
COUNT NUMBER(PCS)? 5		
	① ②	
10PCS	5.55	11.10
CUCUMBERS 567		
	QTY LABELS	
QUANTITY OF LABELS 0		
	⑤	
	PRINT	

Enter the PLU number on the keyboard.

Press **ENTER** key to retrieve the PLU record.

Press the **CNT/WT CHANGE** key to enter a different count.

Enter the quantity and press **ENTER**.

Press the **QTY LABELS** key.

Input the label quantity.

Press **PRINT** key. By pressing this key, all the labels will be printed.

Call PLU with  
a Preset Key

DISPLAY & OPERATOR		
0.00	0.00	0.00
READY 01/17/2004 15:30		



0.87	0.00	0.00
READY 01/17/2004 15:30		



0.87	11.99	10.34
BEEF STEAK	1234	



### DESCRIPTION

Place the item to be weighed on the platter.

Press the desired PLU preset key.

Press the **PRINT** key. By pressing this key, a label will be printed.

## Tare

### Manual Tare (with PLU)

- Select the PLU and press ENTER.
- Place the empty tray on platter.
- Press the **TARE** key twice.
- Put the item on the tray.
- Press **PRINT** to register the transaction.
- The tare weight is cleared from the scale when the transaction has printed.

### PLU Stored Tare

The weight display will show a negative tare value when a PLU with a stored tare is called and the platter is empty. **Net** will also appear on the display.

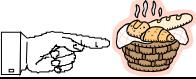
### Manual Clear Tare

Remove the item and the tray from the platter and press **TARE** twice.

## Manual Override Functions

### Tare Override

Override Tare with  
new Tare Number

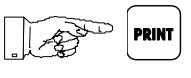
<u>DISPLAY &amp; OPERATION</u>	<u>DESCRIPTION</u>
0.00      0.00      0.00 <b>READY    01/17/2004    15:30</b>	Place the item to be weighed on the platter.
 0.87      0.00      0.00 <b>READY    01/17/2004    15:30</b>	Enter the PLU number on the keyboard.
 0.87      0.00      0.00 <b>PLU?                  1234</b>	Press the <b>ENTER</b> key to retrieve the PLU record.
 0.87      11.99      10.34 <b>BEEF STEAK                  1234</b>	Press the <b>TARE</b> key
 0.87      0.00      0.00 <b>TARE?    0.05</b>	Enter the new tare value on the keyboard and press <b>ENTER</b> .
 0.90      11.99      10.34 <b>BEEF STEAK                  1234</b>	Press <b>PRINT</b> key. By pressing this key, a label will be printed.

### Platter Tare

<u>DISPLAY &amp; OPERATON</u>	<u>DESCRIPTION</u>
0.00      0.00      0.00 <b>READY    01/17/2004    15:30</b>	Place the item to tare on the platter.
 0.97      0.00      0.00 <b>READY    01/17/2004    15:30</b>	
 ① ② ③ ④ 0.97      0.00      0.00 <b>PLU?                  1234</b>	Enter the PLU number on the keyboard.
 ENTER 0.97      11.99      11.63 <b>BEEF STEAK                  1234</b>	Press the <b>ENTER</b> key to retrieve the PLU record.
 TARE TARE 0.00      11.99      0.00 <b>BEEF STEAK</b>	Press <b>TARE</b> key twice.
 0.92      11.99      11.03 <b>BEEF STEAK                  1234</b>	Place the item to be weighed on the platter.
 PRINT	Press <b>PRINT</b> key to print a label with platter tare.

## Price Override

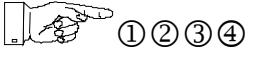
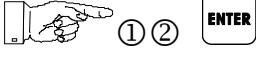
Override the Unit Price  
of a Called PLU

<u>DISPLAY &amp; OPERATION</u>	<u>DESCRIPTION</u>
<div style="display: flex; align-items: center;"> <span style="border: 1px solid black; padding: 2px;">0.00</span> <span style="border: 1px solid black; padding: 2px;">0.00</span> <span style="border: 1px solid black; padding: 2px;">0.00</span>   <span style="border: 1px solid black; padding: 2px;">READY</span> <span style="border: 1px solid black; padding: 2px;">01/17/2004</span> <span style="border: 1px solid black; padding: 2px;">15:30</span> </div> 	Place the item to be weighed on the platter.
<div style="display: flex; align-items: center;"> <span style="border: 1px solid black; padding: 2px;">0.87</span> <span style="border: 1px solid black; padding: 2px;">0.00</span> <span style="border: 1px solid black; padding: 2px;">0.00</span>   <span style="border: 1px solid black; padding: 2px;">READY</span> <span style="border: 1px solid black; padding: 2px;">01/17/2004</span> <span style="border: 1px solid black; padding: 2px;">15:30</span> </div>	Enter the PLU number on the keyboard.
<div style="display: flex; align-items: center;"> <span style="border: 1px solid black; padding: 2px;">0.87</span> <span style="border: 1px solid black; padding: 2px;">0.00</span> <span style="border: 1px solid black; padding: 2px;">0.00</span>   <span style="border: 1px solid black; padding: 2px;">PLU?</span> <span style="border: 1px solid black; padding: 2px;">1234</span> </div> 	Press the <b>ENTER</b> key to retrieve the PLU record.
<div style="display: flex; align-items: center;"> <span style="border: 1px solid black; padding: 2px;">0.87</span> <span style="border: 1px solid black; padding: 2px;">11.99</span> <span style="border: 1px solid black; padding: 2px;">10.34</span>   <span style="border: 1px solid black; padding: 2px;">BEEF STEAK</span> <span style="border: 1px solid black; padding: 2px;">1234</span> </div> 	Press <b>PRICE CHANGE</b> key.
<div style="display: flex; align-items: center;"> <span style="border: 1px solid black; padding: 2px;">0.87</span> <span style="border: 1px solid black; padding: 2px;">11.99</span> <span style="border: 1px solid black; padding: 2px;">10.34</span>   <span style="border: 1px solid black; padding: 2px;">PRICE?</span> <span style="border: 1px solid black; padding: 2px;">11.99</span> </div> 	Enter the new unit price and press <b>ENTER</b> .
<div style="display: flex; align-items: center;"> <span style="border: 1px solid black; padding: 2px;">0.87</span> <span style="border: 1px solid black; padding: 2px;">11.00</span> <span style="border: 1px solid black; padding: 2px;">9.57</span>   <span style="border: 1px solid black; padding: 2px;">BEEF STEAK</span> <span style="border: 1px solid black; padding: 2px;">1234</span> </div> 	Press <b>PRINT</b> key to print a label with new price.

**Note:** The unit price can be overridden using the PRICE CHANGE key only when the "OPEN PRICE" option of the called PLU is set to "YES". If it is set to "NO" and the PRICE CHANGE key is pushed the scale will beep but no price change will be allowed.

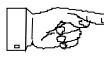
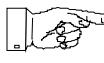
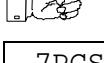
## Extra Text/Label Number

Override the Extra Text or the Default Label Format of the Called PLU

<u>DISPLAY &amp; OPERATON</u>	<u>DESCRIPTION</u>
0.00      0.00      0.00 <b>READY    01/17/2004 15:30</b>	
	Place the item to be weighed on the platter.
0.87      0.00      0.00 <b>READY    01/17/2004 15:30</b>	
	Enter the PLU number on the keyboard.
0.87      0.00      0.00 <b>PLU?                  1234</b>	
	Press the <b>ENTER</b> key to retrieve the PLU record.
0.87      11.99      10.34 <b>BEEF STEAK                  1234</b>	
	Press the <b>ET CHANGE</b> key.
0.87      0.00      0.00 <b>EXT TXT NUMBER    12</b>	
	Enter the new extra text number.
0.87      0.00      0.00 <b>LABEL NUMBER        25</b>	
	Enter the new label format number.
0.87      11.99      10.34 <b>BEEF STEAK                  1234</b>	
	Press <b>PRINT</b> key to print a label with new tare and/or new label format.

## Net Weight/Count Override

Override the Net Weight  
of the Called By Count PLU

<b>DISPLAY &amp; OPERATION</b>	<b>DESCRIPTION</b>
<div style="border: 1px solid black; padding: 5px; margin-bottom: 5px;">           0.00      0.00      0.00  <b>READY    01/17/2004    15:30</b> </div>  	Enter the PLU number on the keyboard.
<div style="border: 1px solid black; padding: 5px; margin-bottom: 5px;">           0.00      0.00      0.00  <b>PLU?                        567</b> </div>  	Press the <b>ENTER</b> key to retrieve the PLU record.
<div style="border: 1px solid black; padding: 5px; margin-bottom: 5px;">           5PCS      5.55      5.55  <b>CUCUMBERS                        567</b> </div>  	Press the <b>CNT/WT CHANGE</b> key.
<div style="border: 1px solid black; padding: 5px; margin-bottom: 5px;">           5PCS      5.55      5.55  <b>COUNT NUMBER (PCS)?            5</b> </div>  	Enter new count and press <b>ENTER</b> .
<div style="border: 1px solid black; padding: 5px; margin-bottom: 5px;">           7PCS      7.77      7.77  <b>WEIGHT (Lbs)?                    0.18</b> </div>   	If PLU is a Standard Pack PLU, Net Weight can also be changed. Enter the new Net Weight and press <b>ENTER</b> .
<div style="border: 1px solid black; padding: 5px; margin-bottom: 5px;">           7PCS      7.77      7.77  <b>FIX WEIGHT=                    0.20</b> </div>  	Press <b>PRINT</b> key to print a label with entered net weight

## Shelf Life/Use By Override

Override the Sell By Days  
of the Called PLU

<b>DISPLAY &amp; OPERATION</b>	<b>DESCRIPTION</b>
<div style="border: 1px solid black; padding: 5px; margin-bottom: 5px;">           0.00      0.00      0.00  <b>READY    01/17/2004 15:30</b> </div> 	Place the item to be weighed on the platter.
<div style="border: 1px solid black; padding: 5px; margin-bottom: 5px;">           0.87      0.00      0.00  <b>READY    01/17/2004 15:30</b> </div> 	Enter the PLU number on the keyboard.
<div style="border: 1px solid black; padding: 5px; margin-bottom: 5px;">           0.87      0.00      0.00  <b>PLU?                  1234</b> </div> 	Press the <b>ENTER</b> key to retrieve the PLU record.
<div style="border: 1px solid black; padding: 5px; margin-bottom: 5px;">           0.87      11.99      10.34  <b>BEEF STEAK                  1234</b> </div> 	Press <b>SHELF LIFE CHANGE</b> key.
<div style="border: 1px solid black; padding: 5px; margin-bottom: 5px;">           0.87      0.00      0.00  <b>SELL BY DAY?                  8</b> </div> 	Enter the new Sell By Days and press <b>ENTER</b> .
<div style="border: 1px solid black; padding: 5px; margin-bottom: 5px;">           0.87      0.00      0.00  <b>USE BY DAY?                  3</b> </div> 	Enter the new Use By Days and press <b>ENTER</b> .
	Press the <b>PRINT</b> key to print a label with new Shelf Life and Use By dates.

# 5 Database Setup

## General Description

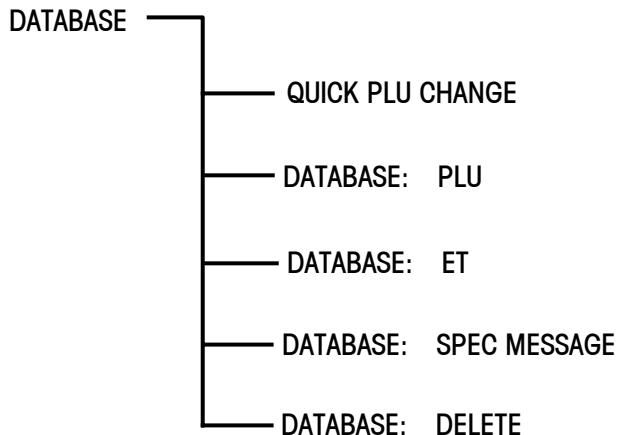
### Memory Maximum Capacities

The Product Look Up, PLU, and Extra Text, ET, files can be determined as shown in the table below during the initialization of the database. **This should only be done at installation as it will erase the database.**

Number of PLU's	ET Memory Available
5060	OK
4200	97K
3790	145K
2510	291K
1880	363K
730	495K
CUSTOM	Based on Number of PLU's

### Database Functions

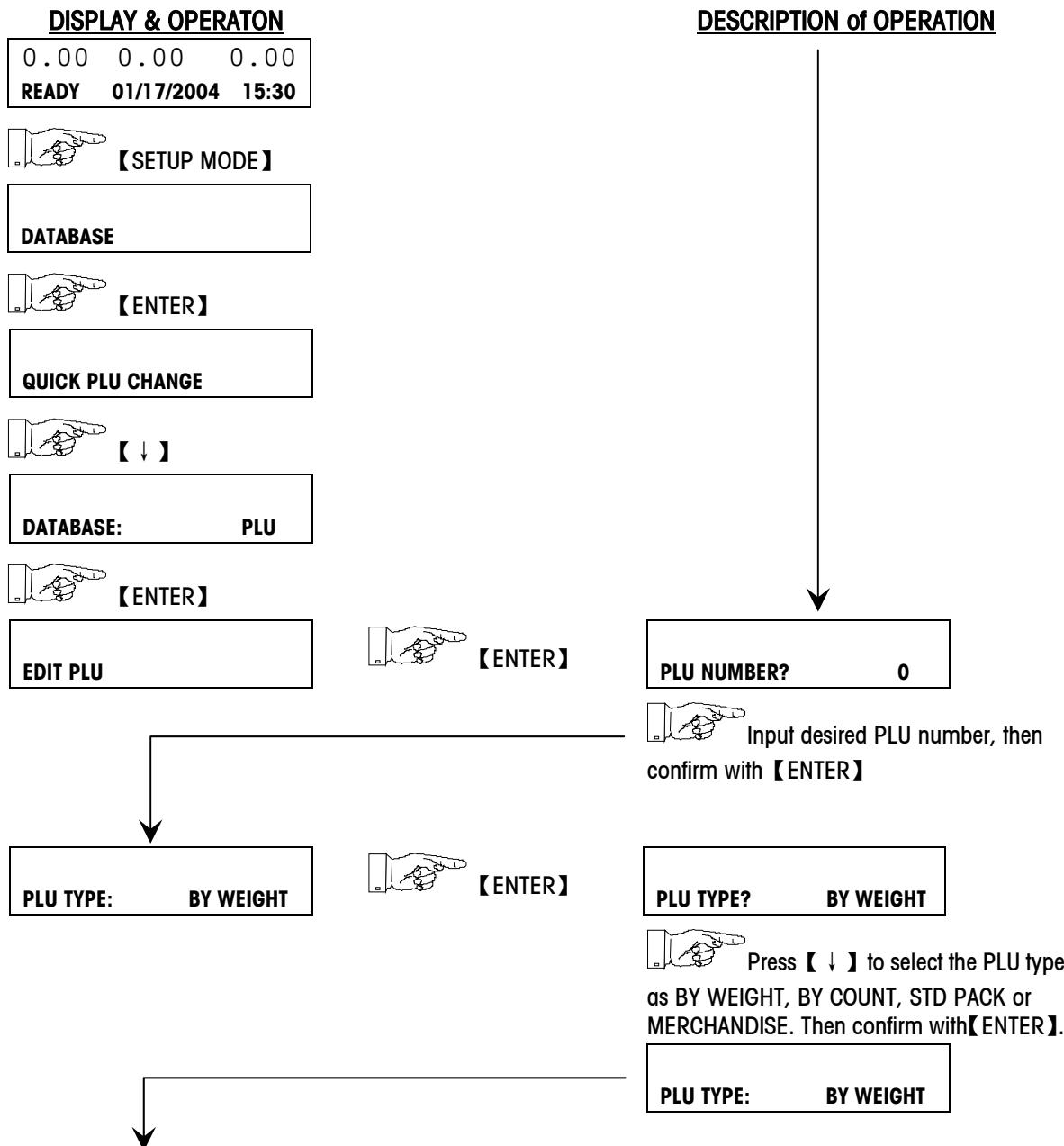
With this setup menu you can edit the PLU, EXTRA TEXT and SPEC MESSAGE.



## Database edit

### PLU

From the DATABASE: PLU menu press the DOWN or UP keys to change between EDIT PLU and COPY PLU. Select EDIT PLU, and then ENTER to set.



 <span style="margin-left: 10px;">【 ↓ 】</span>	<b>ITEM NO:</b> 0000000000000000	 <span style="margin-left: 10px;">【ENTER】</span>	<b>ITEM NO?</b> 0000000000000000
		 <span style="margin-left: 10px;">Input the item number. Then confirm with 【ENTER】.</span>	
 <span style="margin-left: 10px;">【 ↓ 】</span>	<b>DESC1</b>	 <span style="margin-left: 10px;">【ENTER】</span>	<b>L-001 C-01 Desc-1</b>
		 <span style="margin-left: 10px;">Input first line description. Then confirm with 【ENTER】.</span>	
 <span style="margin-left: 10px;">【 ↓ 】</span>	<b>DESC2</b>	 <span style="margin-left: 10px;">【ENTER】</span>	<b>L-001 C-01 Desc-2</b>
		 <span style="margin-left: 10px;">Input second description. Then confirm with 【ENTER】.</span>	
 <span style="margin-left: 10px;">【 ↓ 】</span>	<b>GROUP:</b> 0	 <span style="margin-left: 10px;">【ENTER】</span>	<b>GROUP?</b> 0
		 <span style="margin-left: 10px;">Input the group number. Then confirm with 【ENTER】.</span>	
 <span style="margin-left: 10px;">【 ↓ 】</span>	<b>UNIT PRICE:</b> 0.00	 <span style="margin-left: 10px;">【ENTER】</span>	<b>UNIT PRICE?</b> 0.00
		 <span style="margin-left: 10px;">Input the unit price. Then confirm with 【ENTER】.</span>	
 <span style="margin-left: 10px;">【 ↓ 】</span>	<b>UNIT PRICE:</b> 1.25		

<div style="border: 1px solid black; padding: 5px; margin-bottom: 10px;"> <b>NETWEIGHT:</b> 0         </div> <div style="text-align: center;">  <b>【ENTER】</b> </div> <div style="margin-top: 10px;"> <b>Note:</b> If PLU is a By Weight or By Count PLU the 'NETWEIGHT' step will be skipped.       </div>	<div style="border: 1px solid black; padding: 5px; margin-bottom: 10px;"> <b>NETWEIGHT?</b> 0         </div> <div style="text-align: center;">  Input the Net Weight. Then confirm with <b>【ENTER】</b>.       </div>
<div style="border: 1px solid black; padding: 5px; margin-bottom: 10px;">  <b>【↓】</b>  <b>TARE:</b> 0.00         </div> <div style="text-align: center;">  <b>【ENTER】</b> </div> <div style="margin-top: 10px;"> <b>Note:</b> If the PLU is a By Count or Standard Pack PLU the 'TARE' step will be skipped.       </div>	<div style="border: 1px solid black; padding: 5px; margin-bottom: 10px;"> <b>TARE?</b> 0.00         </div> <div style="text-align: center;">  Input the TARE. Then confirm with <b>【ENTER】</b>.       </div>
<div style="border: 1px solid black; padding: 5px; margin-bottom: 10px;">  <b>【↓】</b>  <b>SHELF LIFE DAYS:</b> 0         </div> <div style="text-align: center;">  <b>【ENTER】</b> </div>	<div style="border: 1px solid black; padding: 5px; margin-bottom: 10px;"> <b>SHELF LIFE DAYS?</b> 0         </div> <div style="text-align: center;">  Input the SHELF LIFE DAYS. Then confirm with <b>【ENTER】</b>.       </div>
<div style="border: 1px solid black; padding: 5px; margin-bottom: 10px;">  <b>【↓】</b>  <b>USE BY DAYS:</b> 0         </div> <div style="text-align: center;">  <b>【ENTER】</b> </div>	<div style="border: 1px solid black; padding: 5px; margin-bottom: 10px;"> <b>USE BY DAYS?</b> 0         </div> <div style="text-align: center;">  Input the USE BY DAYS. Then confirm with <b>【ENTER】</b>.       </div>
<div style="border: 1px solid black; padding: 5px; margin-bottom: 10px;">  <b>【↓】</b>  <b>EXTRA TEXT NUMBER:</b> 0         </div> <div style="text-align: center;">  <b>【ENTER】</b> </div>	<div style="border: 1px solid black; padding: 5px; margin-bottom: 10px;"> <b>EXTRA TEXT NUMBER?</b> 0         </div> <div style="text-align: center;">  Input the EXTRA TEXT NUMBER. Then confirm with <b>【ENTER】</b>.       </div>
<div style="border: 1px solid black; padding: 5px; margin-bottom: 10px;">  <b>【↓】</b>  <b>LABEL FORMAT:</b> 0         </div> <div style="text-align: center;">  <b>【ENTER】</b> </div>	<div style="border: 1px solid black; padding: 5px; margin-bottom: 10px;"> <b>LABEL FORMAT?</b> 0         </div>

 **ALLOW PRICE CHANGE: YES**

 **【ENTER】**

 **LABEL FORMAT: 1**

Input the LABEL FORMAT. Then confirm with 【ENTER】.

 **COUNT NUMBER: 0**

 **【ENTER】**

 **ALLOW PRICE CHANGE? YES**

Press 【↓】 to select YES or NO. Then confirm with 【ENTER】.

 **ALLOW PRICE CHANGE: NO**

 **SPEC. MESSAGE: 0**

 **【ENTER】**

 **COUNT NUMBER? 0**

Input the COUNT NUMBER if necessary. Then confirm with 【ENTER】.

 **SPEC. MESSAGE? 0**

Input the SPEC MESSAGE NUMBER. Then confirm with 【ENTER】.

 **【ESC】**

 **SPEC MESSAGE: 1**

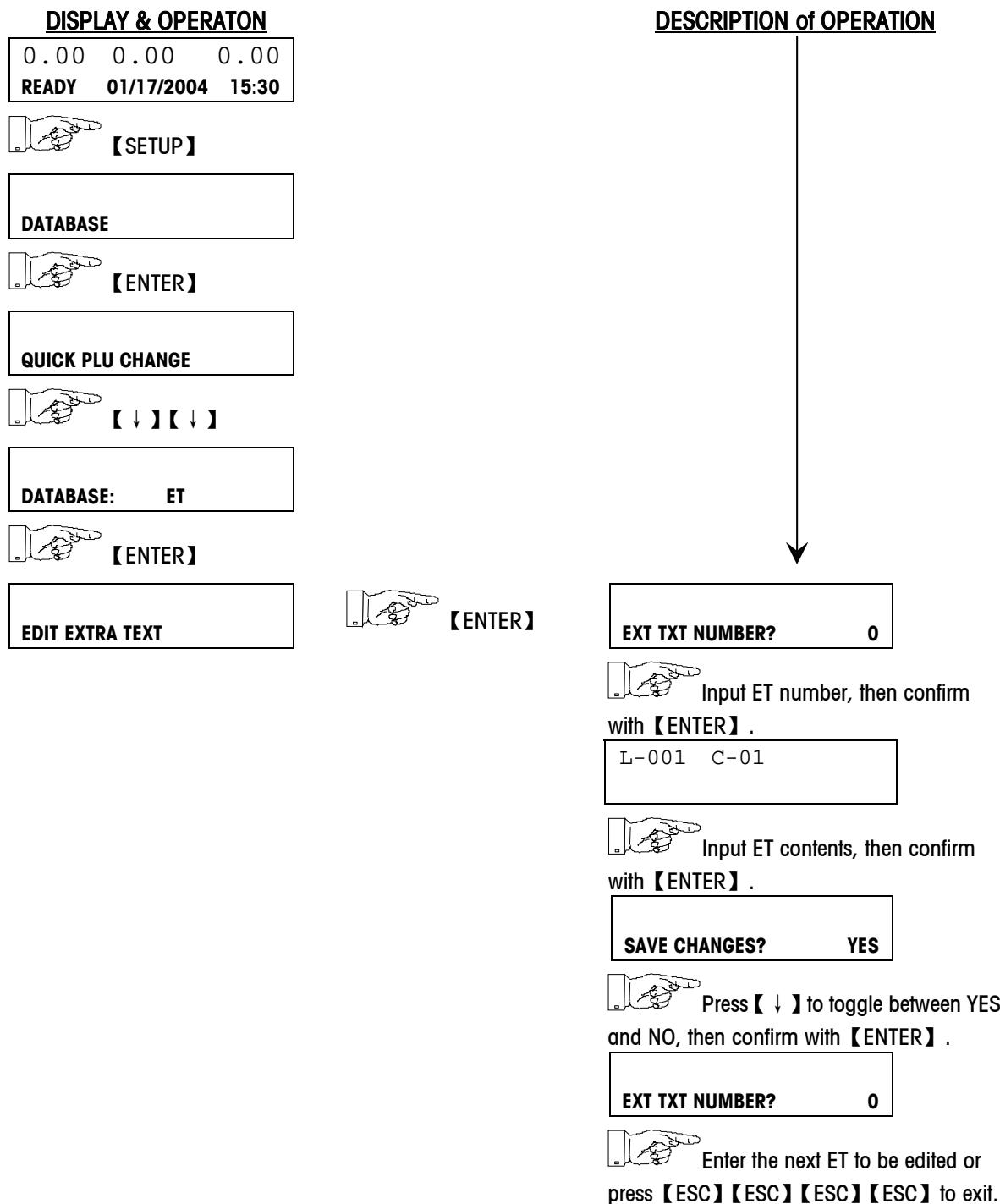
 **SAVE CHANGES? YES**

 **PLU NUMBER?: 0**

Press 【↓】 to toggle between YES and NO, then confirm with 【ENTER】. Step to the next PLU.

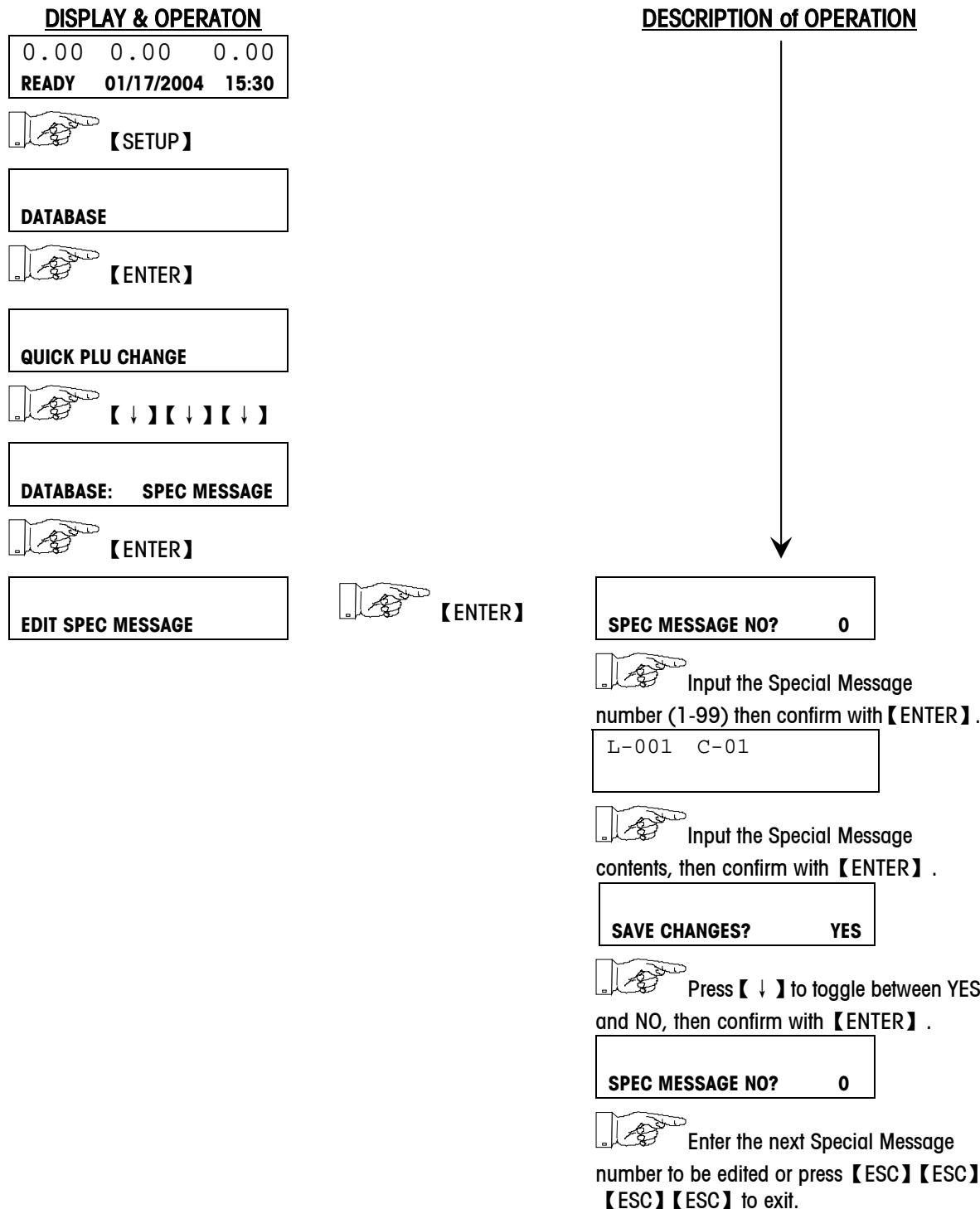
## Extra Text

From the DATABASE: ET menu press the DOWN or UP keys to change between EDIT ET and COPY ET. Select EDIT ET, and then press ENTER to set.



## Special Message

From the DATABASE: SPEC MESSAGE menu press the DOWN or UP keys to change between EDIT SPEC MESSAGE and COPY SPEC MESSAGE. Select EDIT SPEC MESSAGE, and then press ENTER to set.



## PLU Quick Change

**DISPLAY & OPERATION**

0.00	0.00	0.00
READY	01/17/2004	15:30

 **【SETUP】**

 **【ENTER】**

 **【ENTER】**

**QUICK PLU CHANGE**

 **【ENTER】**

**QUICK PRICE CHANGE**

 **【ENTER】**

 **【↓】**

**QUICK TARE CHANGE**

### QUICK PLU CHANGE

- QUICK PRICE CHANGE
- QUICK TARE CHANGE
- QUICK SHELF LIFE CHANGE
- QUICK USE BY CHANGE
- QUICK ET CHANGE
- QUICK LABEL NUMBER
- QUICK MESSAGE NUMBER

### DESCRIPTION of OPERATION

**PLU NUMBER?**

 Input the desired PLU number, then confirm with **【ENTER】**.

**UNIT PRICE? 1.25**

 Input the new Unit Price, then confirm with **【ENTER】**.

**PLU NUMBER?**

 Enter another PLU number or hit **【ESC】** to change another field.

**QUICK PRICE CHANGE**

# 6 Maintenance

## External Cleaning



Turn the scale power off by placing the power switch to the OFF position (Press the "0" on the power switch).

- Disconnect power
- Use a soft clean cloth dampened with mild detergent and water, or with mild cleaner to wipe the exterior surfaces.
- Do not spray directly on the unit. A mild spray cleaner can be used by spraying the cleaning cloth.
- Do not use solvent or commercial cleaners on the unit. They may harm the surfaces or damage the keyboard.

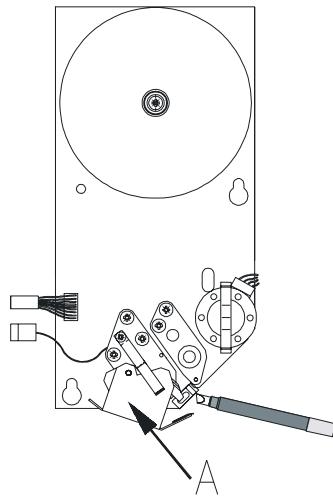
## Cleaning Printhead



### CAUTION

CLEAN PRINthead USING THE METTLER TOLEDO CLEANING PEN PART NUMBER 082287020.

DO NOT SCRAPE THE PRINthead WITH ANY OBJECT TO REMOVE GLUE OR LABEL DEBRIS OR SEVERE DAMAGE MAY RESULT.



- Turn the scale off by placing the power switch to the OFF position. Disconnect the power cord from the outlet.
- Open the plastic door on the right side of the scale and slide out the printer.
- Press the trigger to open the printhead.
- Clean the printhead with a soft clean cloth soaked in isopropyl alcohol, or the METTLER TOLEDO Cleaning Pen part number 082287020.
- Push the printhead back until it clicks.
- Slide the printer in and close the plastic door.

# 7 Label Formats

## Default Label Formats

Default Label Number	Label Length	PLU Type	Date	Bar Code Position	Extra Text	Pre-printed SHI	Bar Code Number	VisEdit Standard Library Reference
21	1.9"	By-Count	Sell By Date	BCT			1	19 BC SBD BCT
22	1.9"	By-Weight	Pack Date	BCT			1	19 BW PD BCT
23	1.9"	By-Weight	Sell By Date	BCT			1	19 BW SBD BCT
24	2.1"	By-Count	Sell By Date	BCT			1	21 BC SBD BCT
25	2.1"	By-Weight	Pack Date	BCT			1	21 BW PD BCT
26	2.1"	By-Weight	Sell By Date	BCT			1	21 BW SBD BCT
27	2.4"	By-Count	Sell By Date	BCT		Yes	1	24 BC SBD BCT PP SHI
28	2.4"	By-Count	Sell By Date	BCT	Yes		1	24 BC SBD ET BCT
29	2.4"	By-Weight	Pack Date	BCT		Yes	1	24 BW PD BCT PP SHI
30	2.4"	By-Weight	Pack Date	BCT	Yes		1	24 BW PD ET BCT
31	2.4"	By-Weight	Sell By Date	BCT		Yes	1	24 BW SBD BCT PP SHI
32	2.4"	By-Weight	Sell By Date	BCT	Yes		1	24 BW SBD ET BCT
33	2.4"	Std Pack	Sell By Date	BCT	Yes		1	24 STD SBD ET BCT
34	3.3"	By-Count	Sell By Date	BCT	Yes	Yes	1	33 BC SBD ET BCT PP SHI
35	3.3"	By-Count	Sell By Date	BCT	Yes		1	33 BC SBD ET BCT
36	3.3"	By-Weight	Pack Date	BCT	Yes	Yes	1	33 BW PD ET BCT PP SHI
37	3.3"	By-Weight	Pack Date	BCT	Yes		1	33 BW PD ET BCT
38	3.3"	By-Weight	Sell By Date	BCT	Yes	Yes	1	33 BW SBD ET BCT PP SHI
39	3.3"	By-Weight	Sell By Date	BCT	Yes		1	33 BW SBD ET BCT
40	3.3"	Std Pack	Sell By Date	BCT	Yes	Yes	1	33 STD SBD ET BCT PP SHI
41	3.3"	Std Pack	Sell By Date	BCT	Yes		1	33 STD SBD ET BCT
42	3.7"	By-Count	Sell By Date	BCT	Yes	Yes	1	37 BC SBD ET BCT PP SHI
43	3.7"	By-Count	Sell By Date	BCT	Yes		1	37 BC SBD ET BCT
44	3.7"	By-Weight	Pack Date	BCT	Yes	Yes	1	37 BW PD ET BCT PP SHI
45	3.7"	By-Weight	Pack Date	BCT	Yes		1	37 BW PD ET BCT
46	3.7"	By-Weight	Sell By Date	BCT	Yes	Yes	1	37 BW SBD ET BCT PP SHI
47	3.7"	By-Weight	Sell By Date	BCT	Yes		1	37 BW SBD ET BCT
48	3.7"	Std Pack	Sell By Date	BCT	Yes	Yes	1	37 STD SBD ET BCT PP SHI
49	3.7"	Std Pack	Sell By Date	BCT	Yes		1	37 STD SBD ET BCT

# 8 Error Messages

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## Warning Message

### **INPUT TOO BIG**

Too many characters for field.

### **INPUT TOO SMALL**

The input is too small.

### **TOO MUCH INPUT**

The input is out of limit.

### **KEY BLOCKED**

The key is disabled. Check the KEYBOARD CONFIGURE.

### **PLU NOT FOUND**

The entered PLU number does not exist.

### **LABEL NOT FOUND**

The entered Label Format does not exist.

### **PLUNR IS OCCUP**

You are trying to duplicate a PLU into an existing PLU number.

### **LABELNR. OCCUP**

You are trying to duplicate a label format into an existing label format number.

### **MEMORY FULL**

Memory is full.

### **WEIGH AGAIN**

You are trying to record one item twice. Remove the item from the platter and put a new item on the platter.

**WRONG LABEL**

The installed label roll does not match the configured label format.

**LABEL MOVED**

The stepper motor or the rewind motor is not working properly.

**CHANGE PAPERROLL**

The label roll is not installed or the label roll is empty.

**TAKE LABEL OFF**

Take off the current label before printing the next one.

**TARE TOO BIG**

The entered tare is too big.

**PLU TARE ACTIVE**

You are forbidden to override the PLU tare.

**NO STABLE WEIGHT**

The weight is not stable.

**PUT PLATTER ON**

The weight is too small and out of power up zero range.

**ZERO NOT CAPTURE**

The weight is too big and out of power up zero range.

**WEIGHT TOO SMALL**

The weight is too small to be printed.

**ERROR TAKE-SENS**

The take label sensor is not working properly.

**ERROR POS\_SENS**

The gap sensor is not working properly.

**ERROR INTERFACE**

The serial port is not working properly.





**METTLER TOLEDO**  
**Scales & Systems**

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